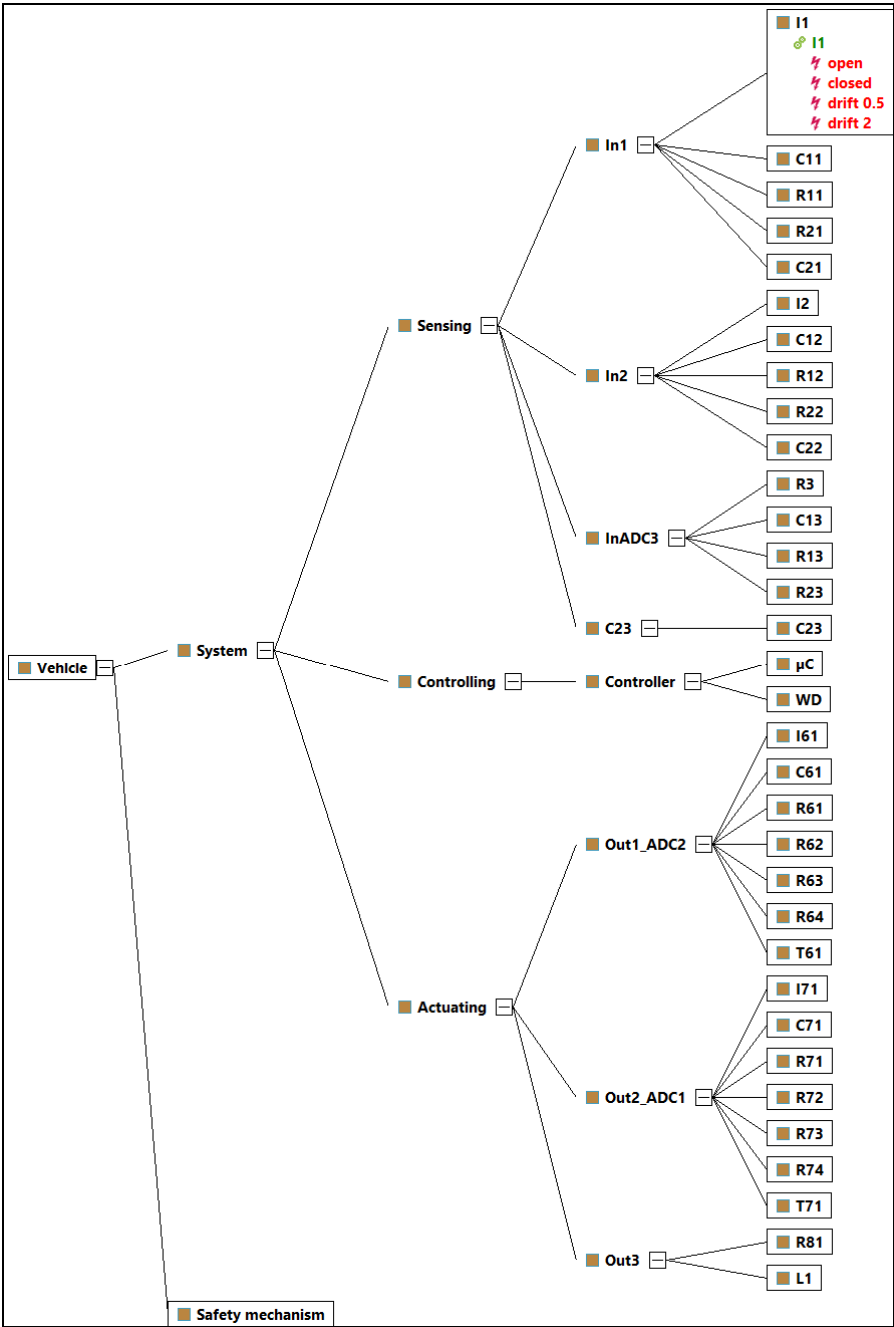


Step 2: Define E/E-components with actual values for each safety goal

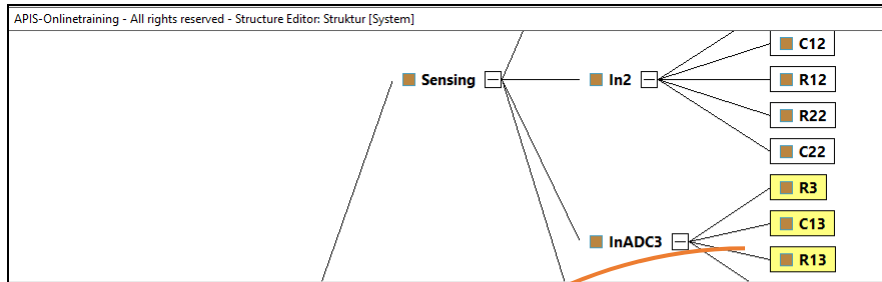
2.1 Define the structure tree including functions and failures



Remark: This tree is only one of the potential possibilities.

2.2 Drag the relevant E/E-components into the FMEDA for a particular safety goal

APIS-Online training - All rights reserved - Structure Editor: Struktur [System]



APIS-Online training - All rights reserved - FMEDA Form: FMEDA Form: safety goal 1: valve 2 shall not be closed for longer than 100ms when the temperature is higher

System element	System element [FIT]	Source FIT	Self heating of system element	Source for % value of failure	Function	Failure mode
Informationstechnologien GmbH						
Total safety relevant failure rate: 142,0 FIT						
Multiple point faults and safe faults: 60,05 FIT + 72,3 FIT = 132,35 FIT						
PMHF calc.: 9,656 FIT [Target=100,00 FIT]						
System element	System element [FIT]	Source FIT	Self heating of system element	Source for % value of failure	Function	Failure mode
R3 (1)	3,000				R3 (1)	1.1.1.3.1.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.1.a.2 <input checked="" type="checkbox"/> closed (27) 1.1.1.3.1.a.3 <input checked="" type="checkbox"/> drift 0.5 (3) 1.1.1.3.1.a.4 <input checked="" type="checkbox"/> drift 2 (3)
C13 (1)	2,000				C13 (1)	1.1.1.3.2.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.2.a.2 <input checked="" type="checkbox"/> closed (27)
R13 (1)	2,000				R13 (1)	1.1.1.3.3.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.3.a.2 <input checked="" type="checkbox"/> closed (27)

2.3 Define actual values within the FMEDA

APIS Informationstechnologien GmbH

FMEDA Form: safety goal 1: valve 2 shall not be closed for longer than 100ms when the temperature is higher (Struktur [System])

Total safety relevant failure rate: **142,0 FIT**

Multiple point faults and safe faults: **60,05 FIT + 72,3 FIT = 132,35 FIT**

PMHF calc.: **9,656 FIT [Target=100,00 FIT]**

SPFM calc.: **93,2% [Target=90%]**

PMHF (SPF) calc.: **9,65 FIT**

System element	System element [FIT]	Source FIT	Self heating of system element	Source for % value of failure	Function	Failure mode	% value of failure	failure [FIT]
R3 (1)	3,000				R3 (1)	1.1.1.3.1.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.1.a.2 <input checked="" type="checkbox"/> closed (27) 1.1.1.3.1.a.3 <input checked="" type="checkbox"/> drift 0.5 (3) 1.1.1.3.1.a.4 <input checked="" type="checkbox"/> drift 2 (3)	30,00	0,900
C13 (1)					C13 (1)	1.1.1.3.2.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.2.a.2 <input checked="" type="checkbox"/> closed (27)	20,00	0,400
R13 (1)					R13 (1)	1.1.1.3.3.a.1 <input checked="" type="checkbox"/> open (29) 1.1.1.3.3.a.2 <input checked="" type="checkbox"/> closed (27)	90,00	1,800
							10,00	0,200

1. Define component failure rate

2. Distribute the component failure rate as a percentage of base failures

3. Calculated FIT value for each base failure

APIS Informationstechnologien GmbH		FMEA Form safety goal 1: valve 2 shall not be closed for longer than 100ms when the temperature is higher than 100 °C (Struktur [System])		Created: 08.09.2020 Modified: 08.09.2020
Total safety relevant failure rate: 142,0 FIT		SFFM calc.: 93,2% [Target=90,0%]	LFM calc.: 90,0% [Target=60,0%]	
Multiple point faults and safe faults: 60,05 FIT + 72,3 FIT = 132,35 FIT		PWR calc.: 9,656 FIT [Target=100,00 FIT]	PWR calc.: 9,65 FIT	PWR calc.: 99,94
		PWR calc.: 0,006 FIT	PWR calc.: 0,06	PWR calc.: 10000

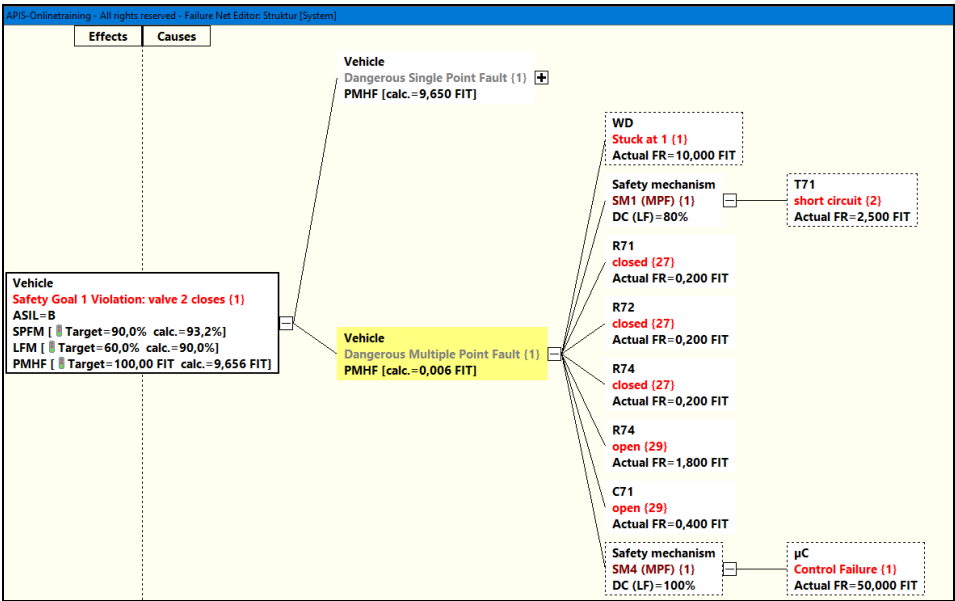
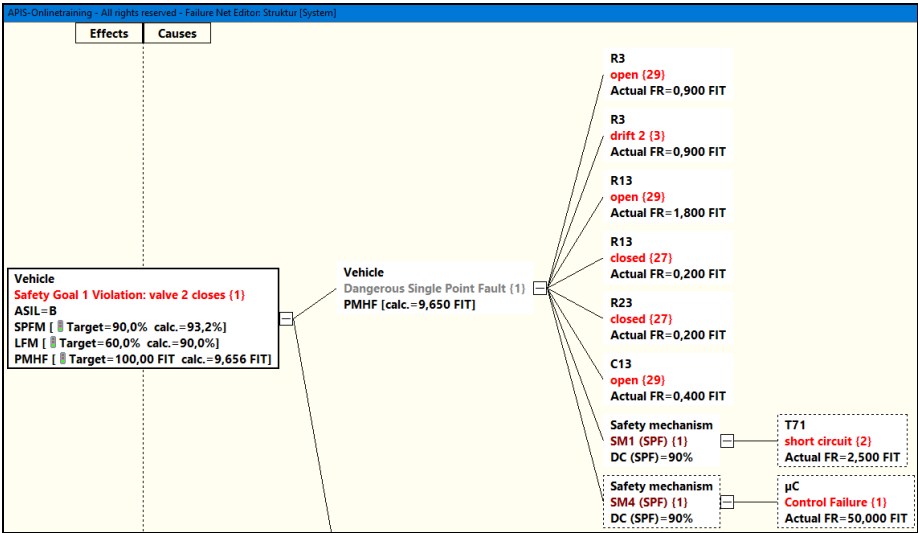
4. Define the lifetime

Step 3: Define the *safety mechanism* and their DC-values

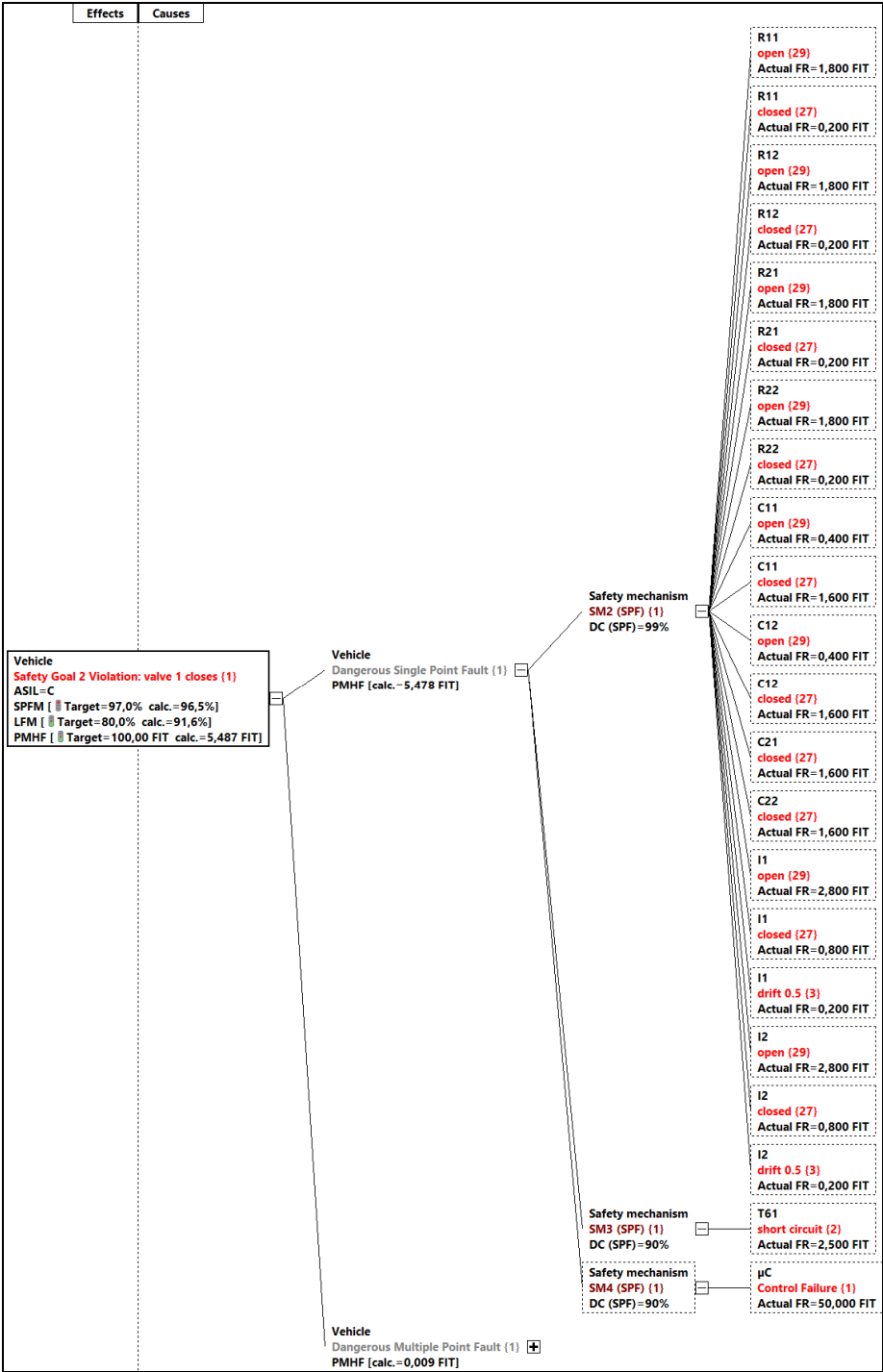
Safety mechanism {1}	
SM1 (SPF) {1}	(DC (SPF)=90%) SM1 (SPF) {1}
SM1 (MPF) {1}	(DC (LF)=80%) SM1 (MPF) {1}
SM2 (SPF) {1}	(DC (SPF)=99%) SM2 (SPF) {1}
SM2 (MPF) {1}	(DC (LF)=100%) SM2 (MPF) {1}
SM3 (SPF) {1}	(DC (SPF)=90%) SM3 (SPF) {1}
SM3 (MPF) {1}	(DC (LF)=100%) SM3 (MPF) {1}
SM4 (SPF) {1}	(DC (SPF)=90%) SM4 (SPF) {1}
SM4 (MPF) {1}	(DC (LF)=100%) SM4 (MPF) {1}

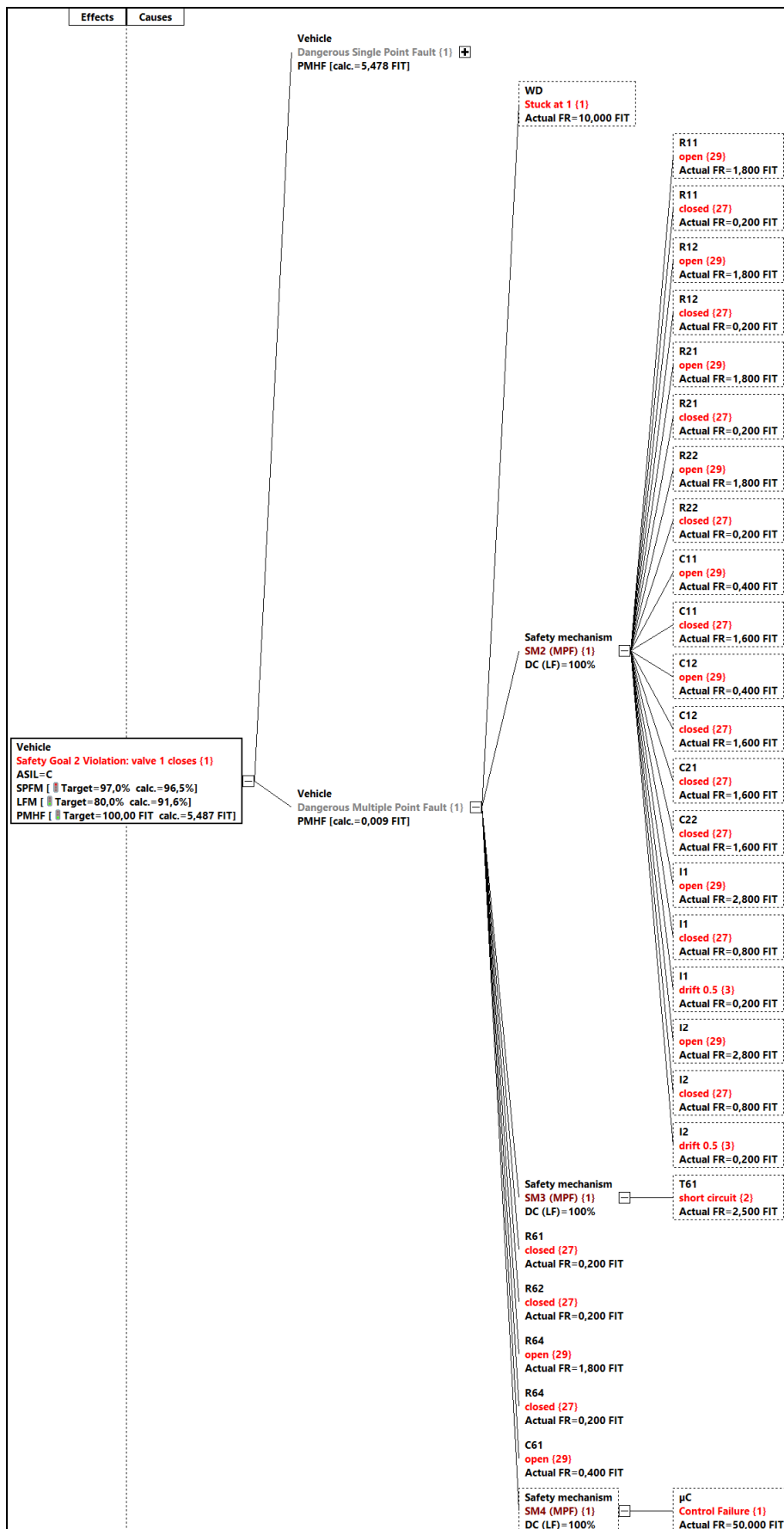
Step 4: Link the *failure nets* in the correct manner for each safety goal

4.1 Failure net for safety goal 1

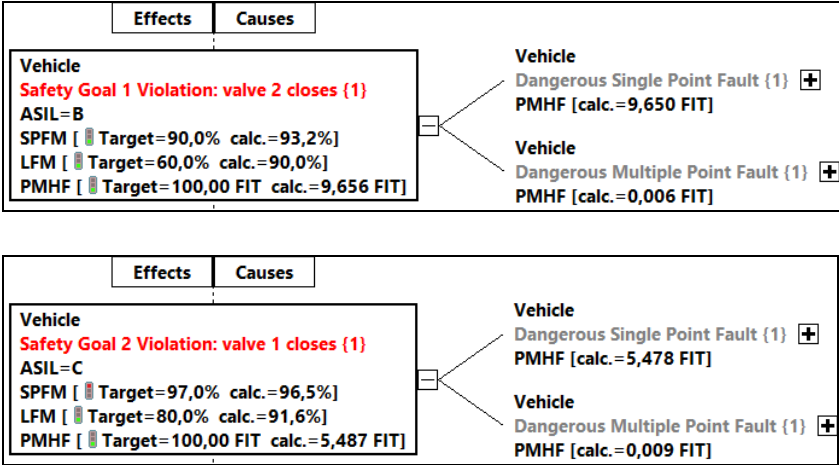


4.2 Failure net for safety goal 2





Step 5, option 1: Check the calculation results in the *Failure net* (traffic light) for each safety goal



Step 5, option 2: Check the calculation results in the **FMEDA** (traffic light) for each safety goal

5.1 FMEDA for Safety Goal 1

FMEDA Form														Created: 08.09.2020									
safety goal 1: valve 2 shall not be closed for longer than 100ms when the temperature is higher than 100 °C (Struktur (System))														Modified: 08.09.2020									
Total safety relevant failure rate: 142,0 FIT														SPFM calc.: 93,2% (Target=90,0%)		LFM calc.: 90,0% (Target=60,0%)							
Multiple point faults and safe faults: 60,05 FIT + 72,3 FIT = 132,35 FIT														PMHF calc.: 9,656 FIT (Target=100,00 FIT)		PMHF (SPF) calc.: 99,94		PMHF (MPF) calc.: 0,006 FIT		PMHF (MPF) calc. [%]: 0,06		T _{LifeTime} (h): 10000	
System element	System element (FIT)	Source FIT	Self heating of system element	Source for % value of failure	Function	Failure mode	% value of failure	failure (FIT)	SPF	Safety mechanism (SPF)	DC (SPF) impl. [%]	lambda RF (FIT)	MPF	Safety mechanism (MPF)	DC (LF) impl. [%]	lambda MPF, L (FIT)	lambda MPF, D (FIT)	Ratio PMH HF [%]					
R3 (1)	3,000				R3 (1)	1.1.1.3.1.a.1 open (29)	30,00	0,900				0,900						9,32					
						1.1.1.3.1.a.2 closed (27)	10,00	0,300															
						1.1.1.3.1.a.3 drift 0.5 (3)	30,00	0,900															
						1.1.1.3.1.a.4 drift 2 (3)	30,00	0,900				0,900					9,32						
C13 (1)	2,000				C13 (1)	1.1.1.3.2.a.1 open (29)	20,00	0,400				0,400					4,14						
						1.1.1.3.2.a.2 closed (27)	80,00	1,600															
R13 (1)	2,000				R13 (1)	1.1.1.3.3.a.1 open (29)	90,00	1,800				1,800					18,64						
						1.1.1.3.3.a.2 closed (27)	10,00	0,200				0,200				2,07							
R23 (1)	2,000				R23 (1)	1.1.1.3.4.a.1 open (29)	90,00	1,800															
						1.1.1.3.4.a.2 closed (27)	10,00	0,200				0,200				2,07							
µC (1)	100,000				µC (1)	1.1.2.1.1.a.1 Control Failure (1)	50,00	50,000		1.2.g.1 SM4 (SPF) (1)	90	5,000		1.2.h.1 SM4 (MPF) (1)	100	45,000	51,78						
						1.1.2.1.1.a.2 Safe Failure (1)	50,00	50,000															
WD (1)	20,000				WD (1)	1.1.2.1.2.a.1 Stuck at 1 (1)	50,00	10,000							10,000		0,05						
						1.1.2.1.2.a.2 Stuck at 0 (1)	50,00	10,000															
C71 (1)	2,000				C71 (1)	1.1.3.2.2.a.1 open (29)	20,00	0,400							0,400		0,00						
						1.1.3.2.2.a.2 closed (27)	80,00	1,600															
R71 (1)	2,000				R71 (1)	1.1.3.2.3.a.1 open (29)	90,00	1,800							0,200		0,00						
						1.1.3.2.3.a.2 closed (27)	10,00	0,200															
R72 (1)	2,000				R72 (1)	1.1.3.2.4.a.1 open (29)	90,00	1,800							0,200		0,00						
						1.1.3.2.4.a.2 closed (27)	10,00	0,200															
R74 (1)	2,000				R74 (1)	1.1.3.2.6.a.1 open (29)	90,00	1,800							1,800		0,01						
						1.1.3.2.6.a.2 closed (27)	10,00	0,200							0,200	0,00							
T71 (1)	5,000				T71 (1)	1.1.3.2.7.a.1 open circuit (2)	50,00	2,500															
						1.1.3.2.7.a.2 short circuit (2)	50,00	2,500		1.2.a.1 SM1 (SPF) (1)	90	0,250		1.2.b.1 SM1 (MPF) (1)	80	0,450	1,800	2,59					

5.2 FMEDA for Safety Goal 2

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safety goal 2: valve 1 shall not be closed for longer than 200ms when the speed is higher than 100 km/h
(Struktur [System])

Created:
08.09.2020
Modified:
08.09.2020

Total safety relevant failure rate:
157,0 FIT

SPFM calc.:
96,5% (Target=97,0%)

LFM calc.:
91,6% (Target=80,0%)

Multiple point faults and safe faults:
82,622 FIT + 68,9 FIT = 151,522 FIT

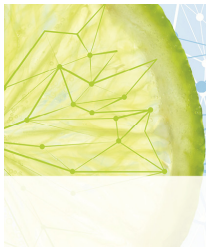
PnH/F calc.:
5,487 FIT (Target=100,0 FIT)

PnH/F (SPF) calc(%):
99,8%

PnH/F (MPF) calc.:
0,009 FIT

PnH/F (MPF) calc. (%):
0,16

System element	System ele-ment (FIT)	Source FIT	Self heating of system element	Source for % va-lue of failure	Function	Failure mode	% value of failure	failure (FIT)	SPF	Safety mechan-ism (SPF)	DC (SPF) impl (%)	lambda RF (FIT)	MPP	Safety mechan-ism (MPF)	DC (LF) im- pl. (%)	lambda MPP, L (FIT)	T(failure) [h]: 10000	lambda MPP, D (FIT)	Ratio PMA HE (%)
I1 (1)	4,000				☑️ I1 (1)	1.1.1.1.a.1 ☒ ⚡ open (29) 1.1.1.1.a.2 ☒ ⚡ closed (27) 1.1.1.1.a.3 ☒ ⚡ drift 0.5 (3) 1.1.1.1.a.4 ☒ ⚡ drift 2 (3)	70,00	2,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,028	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			2,772	0,51
							20,00	0,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,008		☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,792	0,15
							5,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
							5,00	0,200											
C11 (1)	2,000				☑️ C11 (1)	1.1.1.2.a.1 ☒ ⚡ open (29) 1.1.1.2.a.2 ☒ ⚡ closed (27)	20,00	0,400	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,004	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,396	0,07
							80,00	1,600	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,016	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,584	0,29
R11 (1)	2,000				☑️ R11 (1)	1.1.1.3.a.1 ☒ ⚡ open (29) 1.1.1.3.a.2 ☒ ⚡ closed (27)	90,00	1,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,018	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,782	0,33
							10,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
R21 (1)	2,000				☑️ R21 (1)	1.1.1.4.a.1 ☒ ⚡ open (29) 1.1.1.4.a.2 ☒ ⚡ closed (27)	90,00	1,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,018	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,782	0,33
							10,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
C21 (1)	2,000				☑️ C21 (1)	1.1.1.5.a.1 ☒ ⚡ open (29) 1.1.1.5.a.2 ☒ ⚡ closed (27)	20,00	0,400											
							80,00	1,600	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,016	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,584	0,29
I2 (1)	4,000				☑️ I2 (1)	1.1.1.2.1.a.1 ☒ ⚡ open (29) 1.1.1.2.1.a.2 ☒ ⚡ closed (27) 1.1.1.2.1.a.3 ☒ ⚡ drift 0.5 (3) 1.1.1.2.1.a.4 ☒ ⚡ drift 2 (3)	70,00	2,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,028	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			2,772	0,51
							20,00	0,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,008		☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,792	0,15
							5,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
							5,00	0,200											
C12 (1)	2,000				☑️ C12 (1)	1.1.1.2.2.a.1 ☒ ⚡ open (29) 1.1.1.2.2.a.2 ☒ ⚡ closed (27)	20,00	0,400	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,004	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,396	0,07
							80,00	1,600	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,016	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,584	0,29
R12 (1)	2,000				☑️ R12 (1)	1.1.1.2.3.a.1 ☒ ⚡ open (29) 1.1.1.2.3.a.2 ☒ ⚡ closed (27)	90,00	1,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,018	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,782	0,33
							10,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
R22 (1)	2,000				☑️ R22 (1)	1.1.1.2.4.a.1 ☒ ⚡ open (29) 1.1.1.2.4.a.2 ☒ ⚡ closed (27)	90,00	1,800	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,018	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,782	0,33
							10,00	0,200	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,002	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			0,198	0,04
C22 (1)	2,000				☑️ C22 (1)	1.1.1.2.5.a.1 ☒ ⚡ open (29) 1.1.1.2.5.a.2 ☒ ⚡ closed (27)	20,00	0,400											
							80,00	1,600	✔️	☞ ⚡ 1.2.c. 1 SM2 (SPF) (1)	99	0,016	✔️	☞ ⚡ 1.2.d. 1 SM2 (MPF) (1)	100			1,584	0,29
µC (1)	100,000				☑️ µC (1)	1.1.2.1.1.a.1 ☒ ⚡ Control Failure (1) 1.1.2.1.1.a.2 ☒ ⚡ Safe Failure (1)	50,00	50,000	✔️	☞ ⚡ 1.2.g.1 SM4 (SPF) (1)	90	5,000	✔️	☞ ⚡ 1.2.h.1 SM4 (MPF) (1)	100			45,000	91,13
							50,00	50,000											
WD (1)	20,000				☑️ WD (1)	1.1.2.1.2.a.1 ☒ ⚡ Stuck at 1 (1) 1.1.2.1.2.a.2 ☒ ⚡ Stuck at 0 (1)	50,00	10,000					✔️			10,000			0,13
							50,00	10,000											
C61 (1)	2,000				☑️ C61 (1)	1.1.3.1.2.a.1 ☒ ⚡ open (29) 1.1.3.1.2.a.2 ☒ ⚡ closed (27)	20,00	0,400					✔️			0,400			0,01
							80,00	1,600											
R61 (1)	2,000				☑️ R61 (1)	1.1.3.1.3.a.1 ☒ ⚡ open (29) 1.1.3.1.3.a.2 ☒ ⚡ closed (27)	90,00	1,800					✔️			0,200			0,00
							10,00	0,200											
R62 (1)	2,000				☑️ R62 (1)	1.1.3.1.4.a.1 ☒ ⚡ open (29) 1.1.3.1.4.a.2 ☒ ⚡ closed (27)	90,00	1,800					✔️			0,200			0,00
							10,00	0,200											
R64 (1)	2,000				☑️ R64 (1)	1.1.3.1.6.a.1 ☒ ⚡ open (29) 1.1.3.1.6.a.2 ☒ ⚡ closed (27)	90,00	1,800					✔️			1,800			0,02
							10,00	0,200					✔️			0,200			0,00
T61 (1)	5,000				☑️ T61 (1)	1.1.3.1.7.a.1 ☒ ⚡ open circuit (2) 1.1.3.1.7.a.2 ☒ ⚡ short circuit (2)	50,00	2,500	✔️	☞ ⚡ 1.2.e.1 SM3 (SPF) (1)	90	0,250	✔️	☞ ⚡ 1.2.f.1 SM3 (MPF) (1)	100			2,250	4,56



For further details on the correct use of IQ Software in the area of Functional Safety, you are welcome to participate in our training:



TR06.2 ISO 26262 - Hardware safety analysis (FMEDA) using the IQ-Software

- **Brief introduction to quantitative safety analysis according to ISO 26262: Analysis of single-point and multiple-point failures (note: detailed introduction in seminar TR06.1)**
- **Important terminology and procedures: ASIL, SPFM, LFM, PMHF**
- **Tool-assisted calculation of Functional Safety metrics and comparison of actual/target performance**
- **Consistent, systematic analysis of the item from FMEA to FMEDA and to fault tree analysis (FTA)**
- **Modelling of safety mechanisms (diagnoses) and their malfunctions (latent failure, false failure)**
- **Practical implementation of a Functional Safety project using the training example of “low beam light”**

Systems with electrical and/or electronic components that carry out safety functions are to be assessed with regard to safety aspects (so-called *hardware safety analysis*). For this purpose, you need to create a FMEA (often a System FMEA). Depending on the ASIL classification of the safety goal, you need to additionally calculate the quantitative parameters of the random hardware failures (SPFM, LFM, and PMHF) and verify the compliance with the required target values.

In this seminar, you will be presented an IQ-Software procedure using the example of “low beam light” to use the already modelled system behavior (function and failure nets) from your (System) FMEA to calculate the Functional Safety (FMEDA). Furthermore, you will learn how to use the single-point failures from the FMEA analysis as the starting point of a fault tree analysis (FTA). All three analyses (FMEA, FMEDA, and FTA) are based on a database. Thus, you avoid redundant data management and tool disruption.